

# Persmaat tabellen

Geachte relatie,

Voordat u slangen gaat persen willen wij u wijzen op het volgende:

De persinstructies dienen altijd geraadpleegd te worden als u slangen gaat persen  
Indien de persinstructies niet goed opgevolgd worden, kan dit leiden tot zeer ernstige ongelukken.

1- De persmaten worden regelmatig door de leveranciers van slang en koppelingen aangepast.  
Wees er bewust van dat u de meest recente perslijst in uw bezit hebt.  
Perslijsten zijn te downloaden via onze website : [www.gsshydraulics.nl](http://www.gsshydraulics.nl)

2- Persmaten zijn indicatief

Wanneer u gebruikt maakt van andere producten kunnen wij niet aansprakelijk worden gehouden voor de opgegeven persmaten uit dit document.

3- De persmaten zijn getest op de combinaties welke GSS levert

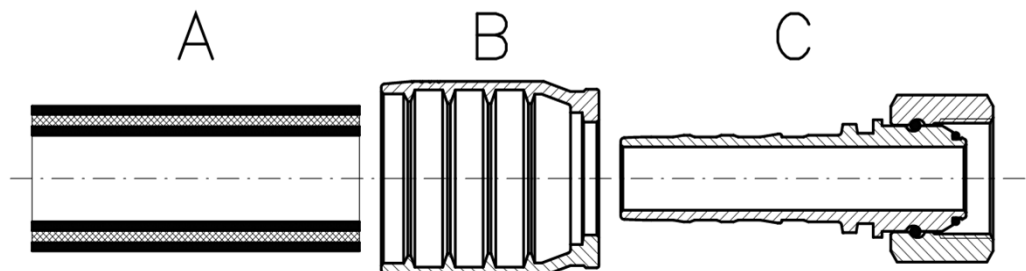
4- Persmaten dienen altijd gecontroleerd te worden met het voorgeschreven kaliber  
Persmachines dienen jaarlijks gekalibreerd te worden.  
Perskalibers kunt u bestellen bij GSS

## INHOUDSOPGAVE

|   |  | pagina  |
|---|--|---------|
| 1 | Persinstructies  | 2       |
| 2 | Persmaten hydrauliekslangen 1 & 2 inlagen met stalen perskoppelingen | 3 - 8   |
| 3 | Persmaten hydrauliekslangen 4 & 6 inlagen met stalen perskoppelingen | 9 - 10  |
| 4 | Persmaten Thermoplast en PTFE slangen met stalen perskoppelingen     | 11 - 13 |
| 5 | Persmaten hydrauliekslangen 1 & 2 inlagen met RVS perskoppelingen    | 14 - 16 |
| 6 | Persmaten hydrauliekslangen 4 & 6 inlagen met RVS perskoppelingen    | 17 - 18 |
| 7 | Persmaten Thermoplast en PTFE slangen met RVS perskoppelingen        | 19 - 21 |

### Slangassemblage procedure, middels het controleren met een kaliber

1 - Bepaal het slangtype (A), huls (B) en slangpilaar (C) (zie figuur 1)



2- Zaag de slang recht af op de gewenste lengte.

3- Indien de slang geschild dient te worden,

verwijder alle rubber volgens de opgegeven schillengte, zorg ervoor dat de inlagen niet beschadigen !

4- Plaats de huls met de volle lengte over de slang, druk daarna slangkoppeling volledig in de slang.

Bepaal het juiste kaliber voor de slangdiameter en het type pilaar.

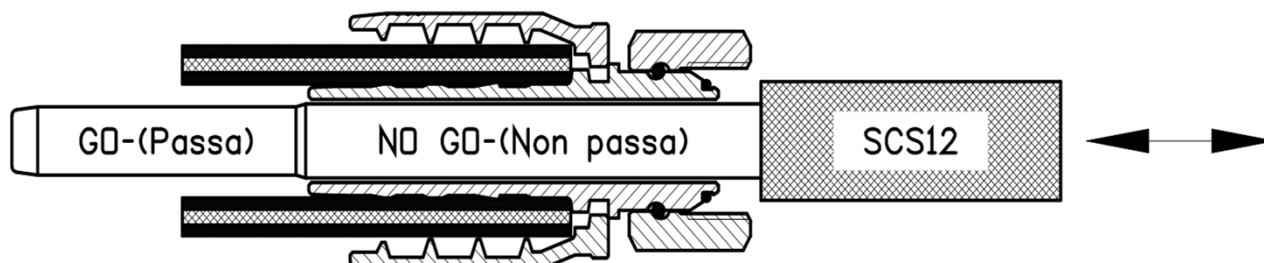
Let op ! Kalibers type SXC zijn toepasbaar tbv perspilaren type X.

zijde braid is tbv 1&2 inlagen, zijde spiral is tbv 4 staalinlagen

plaats het kaliber in de slangpilaar,

het No-Go gedeelte moet volledig in de pilaar gestoken kunnen worden. (fig 2)

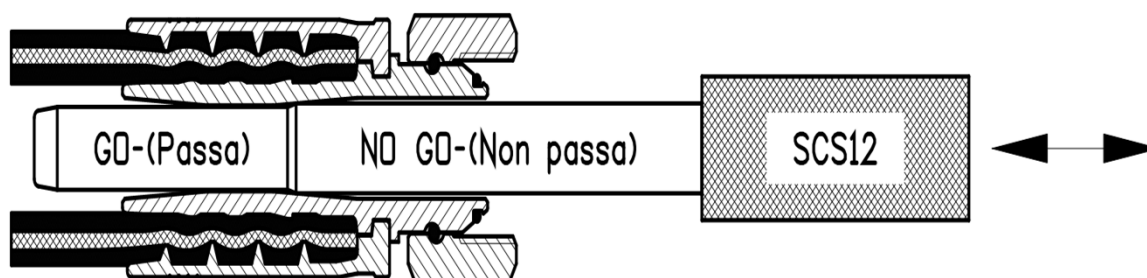
Verwijder het kaliber.



5- Pers de huls op de voorgeschreven diameter uit de perstabel.

6- Controleer de persing met behulp van het voorgeschreven perskaliber

7- Wanneer het No-Go gedeelte van het kaliber vast loopt in de pilaar, zoals in fig 3. is de persing ok



8- Wanneer het No-Go gedeelte van het kaliber niet vastloopt in de pilaar;

moet de krimpdiameter in stappen van 0,1 mm verkleind worden totdat het kaliber wel vastloopt.

Go-no-Go kalibers zijn te bestellen bij GSS Hydraulics

# Persmaat tabel 1 staalinlage slang

|             | Slangmaat |        |        | Perskoppelingen X |               |               |          |               |               |          |               |               | kaliber | Perskoppelingen HNS |          |               |               |          |               | kaliber |
|-------------|-----------|--------|--------|-------------------|---------------|---------------|----------|---------------|---------------|----------|---------------|---------------|---------|---------------------|----------|---------------|---------------|----------|---------------|---------|
|             |           |        |        | Pershuls          | Schillen      | Ø Persmaat    | Pershuls | Schillen      | Ø Persmaat    | Pershuls | Schillen      | Ø Persmaat    |         | Pershuls            | Schillen | Ø persmaat    | Pershuls      | Schillen | Ø persmaat    |         |
|             | DN        | Inch   | Dash   | Huls              | mm<br>(± 0,5) | mm<br>(- 0,2) | Huls     | mm<br>(± 0,5) | mm<br>(- 0,2) | Huls     | mm<br>(± 0,5) | mm<br>(- 0,2) |         |                     | Huls     | mm<br>(± 0,5) | mm<br>(- 0,2) | Huls     | mm<br>(± 0,5) |         |
| EN 857 1SC  | 6         | 1/4"   | -04    | BXC04             | nvt           | 14,6          | BNK104   | nvt           | 15,6          |          |               |               | SCX04   |                     |          |               |               |          |               |         |
|             | 8         | 5/16"  | -05    | BXC05             | nvt           | 16,0          | BNK105   | nvt           | 17,3          |          |               |               | SCX05   |                     |          |               |               |          |               |         |
|             | 10        | 3/8"   | -06    | BXC06             | nvt           | 18,4          | BNK106   | nvt           | 18,8          |          |               |               | SCX06   |                     |          |               |               |          |               |         |
|             | 12        | 1/2"   | -08    | BXC08             | nvt           | 21,4          | BNK108   | nvt           | 22,5          |          |               |               | SCX08   |                     |          |               |               |          |               |         |
|             | 16        | 5/8"   | -10    | BXC10             | nvt           | 24,6          | BNK110   | nvt           | 26,0          |          |               |               | SCX10   |                     |          |               |               |          |               |         |
|             | 19        | 3/4"   | -12    | BXC12             | nvt           | 28,5          | BNK112   | nvt           | 30,0          |          |               |               | SCX12   |                     |          |               |               |          |               |         |
|             | 25        | 1"     | -16    | BXC16             | nvt           | 36,2          | BNK116   | nvt           | 37,5          |          |               |               | SCX16   |                     |          |               |               |          |               |         |
| SAE 100 R17 | 6         | 1/4"   | -04    | BXC04             | nvt           | 14,7          | BNK104   | nvt           | 15,6          |          |               |               | SCX04   |                     |          |               |               |          |               |         |
|             | 8         | 5/16"  | -05    | BXC05             | nvt           | 16,0          | BNK105   | nvt           | 17,3          |          |               |               | SCX05   |                     |          |               |               |          |               |         |
|             | 10        | 3/8"   | -06    | BXC06             | nvt           | 18,5          | BNK106   | nvt           | 18,9          |          |               |               | SCX06   |                     |          |               |               |          |               |         |
|             | 12        | 1/2"   | -08    | BXC08             | nvt           | 22,1          | BNK108   | nvt           | 23,2          |          |               |               | SCX08   |                     |          |               |               |          |               |         |
|             | 16        | 5/8"   | -10    | BXT110            | nvt           | 27,0          | BNK110   | nvt           | 27,1          | BXLP10   | 27            | 27,7          | SCX10   |                     |          |               |               |          |               |         |
|             | 19        | 3/4"   | -12    | BXT112            | nvt           | 30,9          | BNK112   | nvt           | 31,0          | BXLP12   | 31            | 31,7          | SCX12   | BSN212              | nvt      | 31,2          |               |          |               | SCS12   |
|             | 25        | 1"     | -16    | BXT116            | nvt           | 39,2          | BNK116   | nvt           | 39,2          | BXLP16   | 34            | 39,0          | SCX16   | BSN216              | nvt      | 39,6          |               |          |               | SCS16   |
| EN 853 1SN  | 5         | 3/16"  | -03    | BXT103            | nvt           | 14,5          |          |               |               | BXLP03   | 18            | 13,1          | SCX03   |                     |          |               |               |          |               |         |
|             | 6         | 1/4"   | -04    | BXT104            | nvt           | 15,4          | BXT204   | nvt           | 16,1          | BXLP04   | 20            | 15,1          | SCX04   |                     |          |               |               |          |               |         |
|             | 8         | 5/16"  | -05    | BXT105            | nvt           | 17,4          | BXT205   | nvt           | 18,1          | BXLP05   | 20            | 16,9          | SCX05   |                     |          |               |               |          |               |         |
|             | 10        | 3/8"   | -06    | BXT106            | nvt           | 19,7          | BXT206   | nvt           | 23,6          | BXLP06   | 23            | 18,9          | SCX06   |                     |          |               |               |          |               |         |
|             | 12        | 1/2"   | -08    | BXT108            | nvt           | 22,8          | BXT208   | nvt           | 23,6          | BXLP08   | 24            | 22,2          | SCX08   |                     |          |               |               |          |               |         |
|             | 16        | 5/8"   | -10    | BXT110            | nvt           | 26,4          | BXT210   | nvt           | 27,2          | BXLP10   | 27            | 26,9          | SCX10   |                     |          |               |               |          |               |         |
|             | 19        | 3/4"   | -12    | BXT112            | nvt           | 30,4          | BXT212   | nvt           | 30,9          | BXLP12   | 31            | 31,2          | SCX12   | BSN212              | nvt      | 30,8          |               |          |               | SCS12   |
|             | 25        | 1"     | -16    | BXT116            | nvt           | 38,2          |          |               |               | BXLP16   | 34            | 38,2          | SCX16   | BSN216              | nvt      | 38,9          |               |          |               | SCS16   |
|             | 32        | 1 1/4" | -20    | BXT120            | nvt           | 46,4          |          |               |               | BXL20    | 40            | 45,0          | SCX20   | BSN220              | nvt      | 47,9          |               |          |               | SCS20   |
|             | 38        | 1 1/2" | -24    | BXT124            | nvt           | 53,2          |          |               |               | BXL24    | 44            | 53,0          | SCX24   | BSN224              | nvt      | 54,5          |               |          |               | SCS24   |
| 51          | 2"        | -32    | BXT132 | nvt               | 67,6          |               |          |               | BXL32         | 58       | 65,4          | SCX32         | BSN232  | nvt                 | 64,4     |               |               |          | SCS32         |         |

# Persmaat tabel 2 staalinlagen slang

|            | Slangmaat |        |               | Perskoppelingen X |            |              |               |            |            |               |            |              | kaliber       | Perskoppelingen HNS |            |            |          |            |              | kaliber      |
|------------|-----------|--------|---------------|-------------------|------------|--------------|---------------|------------|------------|---------------|------------|--------------|---------------|---------------------|------------|------------|----------|------------|--------------|--------------|
|            |           |        |               | Pershuls          | Schillen   | Ø Persmaat   | Pershuls      | Schillen   | Ø Persmaat | Pershuls      | Schillen   | Ø Persmaat   |               | Pershuls            | Schillen   | Ø persmaat | Pershuls | Schillen   | Ø persmaat   |              |
|            | DN        | Inch   | Dash          | Huls              | mm (± 0,5) | mm (- 0,2)   | Huls          | mm (± 0,5) | mm (- 0,2) | Huls          | mm (± 0,5) | mm (- 0,2)   |               | Huls                | mm (± 0,5) | mm (- 0,2) | Huls     | mm (± 0,5) | mm (- 0,2)   |              |
| EN 853 1SN | 6         | 1/4"   | -04           | <b>BNK104</b>     | nvt        | 16,0         |               |            |            |               |            |              | <b>SCX04</b>  |                     |            |            |          |            |              |              |
|            | 8         | 5/16"  | -05           | <b>BNK105</b>     | nvt        | 17,7         |               |            |            |               |            |              | <b>SCX05</b>  |                     |            |            |          |            |              |              |
|            | 10        | 3/8"   | -06           | <b>BNK106</b>     | nvt        | 19,7         |               |            |            |               |            |              | <b>SCX06</b>  |                     |            |            |          |            |              |              |
|            | 12        | 1/2"   | -08           | <b>BNK108</b>     | nvt        | 23,1         |               |            |            |               |            |              | <b>SCX08</b>  |                     |            |            |          |            |              |              |
|            | 16        | 5/8"   | -10           | <b>BNK110</b>     | nvt        | 26,4         |               |            |            |               |            |              | <b>SCX10</b>  |                     |            |            |          |            |              |              |
|            | 19        | 3/4"   | -12           | <b>BNK112</b>     | nvt        | 30,4         |               |            |            |               |            |              | <b>SCX12</b>  |                     |            |            |          |            |              |              |
|            | 25        | 1"     | -16           | <b>BNK116</b>     | nvt        | 38,3         |               |            |            |               |            |              | <b>SCX16</b>  |                     |            |            |          |            |              |              |
| EN 853 2SN | 5         | 3/16"  | -03           | <b>BXT203</b>     | nvt        | 15,6         | <b>BXLP03</b> | 18         | 14,2       |               |            |              | <b>SCX03</b>  |                     |            |            |          |            |              |              |
|            | 6         | 1/4"   | -04           | <b>BXT204</b>     | nvt        | 17,3         | <b>BXLP04</b> | 20         | 16,2       |               |            |              | <b>SCX04</b>  |                     |            |            |          |            |              |              |
|            | 8         | 5/16"  | -05           | <b>BXT205</b>     | nvt        | 19,2         | <b>BXLP05</b> | 20         | 18,0       |               |            |              | <b>SCX05</b>  |                     |            |            |          |            |              |              |
|            | 10        | 3/8"   | -06           | <b>BXT206</b>     | nvt        | 21,0         | <b>BXLP06</b> | 23         | 20,1       |               |            |              | <b>SCX06</b>  |                     |            |            |          |            |              |              |
|            | 12        | 1/2"   | -08           | <b>BXT208</b>     | nvt        | 24,5         | <b>BXLP08</b> | 24         | 23,4       |               |            |              | <b>SCX08</b>  |                     |            |            |          |            |              |              |
|            | 16        | 5/8"   | -10           | <b>BXT210</b>     | nvt        | 28,2         | <b>BXLP10</b> | 27         | 28,1       |               |            |              | <b>SCX10</b>  |                     |            |            |          |            |              |              |
|            | 19        | 3/4"   | -12           | <b>BXT212</b>     | nvt        | 32,3         | <b>BXLP12</b> | 31         | 32,3       |               |            |              | <b>SCX12</b>  | <b>BSN212</b>       | nvt        | 31,9       |          |            |              | <b>SCS12</b> |
|            | 25        | 1"     | -16           | <b>BXT216</b>     | nvt        | 40,9         | <b>BXLP16</b> | 34         | 39,5       |               |            |              | <b>SCX16</b>  | <b>BSN216</b>       | nvt        | 40,1       |          |            |              | <b>SCS16</b> |
|            | 32        | 1 1/4" | -20           | <b>BXT220</b>     | nvt        | 51,1         | <b>BXP20</b>  | 41         | 48,7       |               |            |              | <b>SCX20</b>  | <b>BSN220</b>       | nvt        | 50,5       |          |            |              | <b>SCS20</b> |
|            | 38        | 1 1/2" | -24           | <b>BXT224</b>     | nvt        | 58,1         | <b>BXP24</b>  | 45         | 57,7       |               |            |              | <b>SCX24</b>  | <b>BSN224</b>       | nvt        | 57,5       |          |            |              | <b>SCS24</b> |
| 51         | 2"        | -32    | <b>BXT232</b> | nvt               | 70,7       | <b>BXP32</b> | 60            | 70,2       |            |               |            | <b>SCX32</b> | <b>BSN232</b> | nvt                 | 69,6       |            |          |            | <b>SCS32</b> |              |
| EN 857 2SC | 6         | 1/4"   | -04           | <b>BXT104</b>     | nvt        | 15,8         | <b>BNK104</b> | nvt        | 16,4       | <b>BXLP04</b> | 20         | 15,5         | <b>SCX04</b>  |                     |            |            |          |            |              |              |
|            | 8         | 5/16"  | -05           | <b>BXT105</b>     | nvt        | 17,7         | <b>BNK105</b> | nvt        | 18,1       | <b>BXLP05</b> | 20         | 17,3         | <b>SCX05</b>  |                     |            |            |          |            |              |              |
|            | 10        | 3/8"   | -06           | <b>BXT106</b>     | nvt        | 20,0         | <b>BNK106</b> | nvt        | 20,0       | <b>BXLP06</b> | 23         | 19,2         | <b>SCX06</b>  |                     |            |            |          |            |              |              |
|            | 12        | 1/2"   | -08           | <b>BXT108</b>     | nvt        | 23,2         | <b>BNK108</b> | nvt        | 23,5       | <b>BXLP08</b> | 24         | 22,6         | <b>SCX08</b>  |                     |            |            |          |            |              |              |
|            | 16        | 5/8"   | -10           | <b>BXT110</b>     | nvt        | 27,0         | <b>BNK110</b> | nvt        | 27,0       | <b>BXLP10</b> | 27         | 27,6         | <b>SCX10</b>  |                     |            |            |          |            |              |              |
|            | 19        | 3/4"   | -12           | <b>BXT112</b>     | nvt        | 31,1         | <b>BNK112</b> | nvt        | 31,2       | <b>BXLP12</b> | 31         | 31,9         | <b>SCX12</b>  | <b>BSN212</b>       | nvt        | 31,3       |          |            |              | <b>SCS12</b> |
|            | 25        | 1"     | -16           | <b>BXT116</b>     | nvt        | 38,9         | <b>BNK116</b> | nvt        | 38,9       | <b>BXLP16</b> | 34         | 39,7         | <b>SCX16</b>  | <b>BSN216</b>       | nvt        | 39,2       |          |            |              | <b>SCS16</b> |

# Persmaat tabel 2 staalinlagen slang

| 2SC-P<br>Superstream | Slangmaat |       |      | Perskoppelingen X |               |               |               |               |               |               |               |               | kaliber      | Perskoppelingen HNS |               |               |         |      |               |               |              |
|----------------------|-----------|-------|------|-------------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|--------------|---------------------|---------------|---------------|---------|------|---------------|---------------|--------------|
|                      |           |       |      | Pershuls          | Schillen      | Ø Persmaat    | Pershuls      | Schillen      | Ø Persmaat    | Pershuls      | Schillen      | Ø Persmaat    |              | Pershuls            | Schillen      | Ø persmaat    | kaliber |      |               |               |              |
|                      | DN        | Inch  | Dash | Huls              | mm<br>(± 0,5) | mm<br>(- 0,2) | Huls          | mm<br>(± 0,5) | mm<br>(- 0,2) | Huls          | mm<br>(± 0,5) | mm<br>(- 0,2) |              | Huls                | mm<br>(± 0,5) | mm<br>(- 0,2) |         | Huls | mm<br>(± 0,5) | mm<br>(- 0,2) |              |
|                      | 6,3       | 1/4"  | -04  | <b>BXT104</b>     | nvt           | 16,2          | <b>BXT204</b> | nvt           | 16,7          | <b>BXLP04</b> | 20            | 15,8          | <b>SCX04</b> |                     |               |               |         |      |               |               |              |
|                      | 8         | 5/16" | -05  | <b>BXT105</b>     | nvt           | 18,0          | <b>BXT205</b> | nvt           | 18,4          | <b>BXLP05</b> | 20            | 17,6          | <b>SCX05</b> |                     |               |               |         |      |               |               |              |
|                      | 10        | 3/8"  | -06  | <b>BXT106</b>     | nvt           | 20,0          | <b>BXT206</b> | nvt           | 20,0          | <b>BXLP06</b> | 23            | 19,2          | <b>SCX06</b> |                     |               |               |         |      |               |               |              |
|                      | 12,5      | 1/2"  | -08  | <b>BXT108</b>     | nvt           | 23,5          | <b>BXT208</b> | nvt           | 23,8          | <b>BXLP08</b> | 24            | 23,0          | <b>SCX08</b> |                     |               |               |         |      |               |               |              |
|                      | 16        | 5/8"  | -10  | <b>BXT110</b>     | nvt           | 27,2          | <b>BXT210</b> | nvt           | 27,2          | <b>BXLP10</b> | 27            | 27,7          | <b>SCX10</b> |                     |               |               |         |      |               |               |              |
|                      | 19        | 3/4"  | -12  | <b>BXT112</b>     | nvt           | 31,1          | <b>BXT212</b> | nvt           | 31,2          | <b>BXLP12</b> | 31            | 31,9          | <b>SCX12</b> | <b>BSN212</b>       | nvt           | 31,3          |         |      |               |               | <b>SCS12</b> |
|                      | 25        | 1"    | -16  | <b>BXT116</b>     | nvt           | 38,8          | <b>BXT116</b> | nvt           | 38,8          | <b>BXLP16</b> | 34            | 38,7          | <b>SCX16</b> | <b>BSN216</b>       | nvt           | 39,2          |         |      |               |               | <b>SCS16</b> |

# Persmaat tabel hogedrukreiniger slang

|            | Slangmaat |       |      | Perskoppelingen X |               |               |          |               |               |          |               |               | kaliber | Perskoppelingen HNS |               |               |         |               |               |  |
|------------|-----------|-------|------|-------------------|---------------|---------------|----------|---------------|---------------|----------|---------------|---------------|---------|---------------------|---------------|---------------|---------|---------------|---------------|--|
|            |           |       |      | Pershuls          | Schillen      | Ø Persmaat    | Pershuls | Schillen      | Ø Persmaat    | Pershuls | Schillen      | Ø Persmaat    |         | Pershuls            | Schillen      | Ø persmaat    | kaliber |               |               |  |
|            | DN        | Inch  | Dash | Huls              | mm<br>(± 0,5) | mm<br>(- 0,2) | Huls     | mm<br>(± 0,5) | mm<br>(- 0,2) | Huls     | mm<br>(± 0,5) | mm<br>(- 0,2) |         | Huls                | mm<br>(± 0,5) | mm<br>(- 0,2) | Huls    | mm<br>(± 0,5) | mm<br>(- 0,2) |  |
| WH 250 bar | 6         | 1/4"  | -04  | BXC04             | nvt           | 14,8          | BNK104   | nvt           | 15,7          | BXLP04   | 20            | 15,0          | SCX04   |                     |               |               |         |               |               |  |
|            | 8         | 5/16" | -05  | BXC05             | nvt           | 16,5          | BNK105   | nvt           | 17,7          | BXLP05   | 20            | 16,6          | SCX05   |                     |               |               |         |               |               |  |
|            | 10        | 3/8"  | -06  | BXC06             | nvt           | 18,7          | BNK106   | nvt           | 19,1          | BXLP06   | 23            | 18,0          | SCX06   |                     |               |               |         |               |               |  |
|            | 12        | 1/2"  | -08  | BXC08             | nvt           | 21,7          | BNK108   | nvt           | 22,8          | BXLP08   | 24            |               | SCX08   |                     |               |               |         |               |               |  |
| WH 400 bar | 6         | 1/4"  | -04  | BXT104            | nvt           | 15,8          | BNK104   | nvt           | 16,4          | BXLP04   | 20            | 15,5          | SCX04   |                     |               |               |         |               |               |  |
|            | 8         | 5/16" | -05  | BXT105            | nvt           | 17,7          | BNK105   | nvt           | 18,1          | BXLP05   | 20            | 17,3          | SCX05   |                     |               |               |         |               |               |  |
|            | 10        | 3/8"  | -06  | BXT106            | nvt           | 20,0          | BNK106   | nvt           | 20,0          | BXLP06   | 23            | 19,2          | SCX06   |                     |               |               |         |               |               |  |
|            | 12        | 1/2"  | -08  | BXT108            | nvt           | 23,2          | BNK108   | nvt           | 23,2          | BXLP08   | 24            | 22,6          | SCX08   |                     |               |               |         |               |               |  |

**Opmerking ! Wij adviseren hogedrukreinigerslangen welke toegepast worden voor heet water altijd te vzw schil pershulzen type BXLP**

# Persmaat tabel rubber TE slang

| Slangmaat |      |        | Perskoppelingen X |            |            |          |            |            |          |            |            | kaliber | Perskoppelingen HNS |            |            |            |            |            | kaliber |
|-----------|------|--------|-------------------|------------|------------|----------|------------|------------|----------|------------|------------|---------|---------------------|------------|------------|------------|------------|------------|---------|
|           |      |        | 1 TE              |            |            | 2 TE     |            |            | 3TE      |            |            |         |                     |            |            |            |            |            |         |
|           |      |        | Pershuls          | Schillen   | Ø Persmaat | Pershuls | Schillen   | Ø Persmaat | Pershuls | Schillen   | Ø Persmaat |         | Pershuls            | Schillen   | Ø persmaat | Pershuls   | Schillen   | Ø persmaat |         |
| DN        | Inch | Dash   | Huls              | mm (± 0,5) | mm (- 0,2) | Huls     | mm (± 0,5) | mm (- 0,2) | Huls     | mm (± 0,5) | mm (- 0,2) | Huls    | mm (± 0,5)          | mm (- 0,2) | Huls       | mm (± 0,5) | mm (- 0,2) |            |         |
| TE Slang  | 6    | 1/4"   | -04               | BX704      | nvt        | 14,3     | BX704      | nvt        |          | BXT204     | nvt        |         |                     |            |            |            |            |            |         |
|           | 8    | 5/16"  | -05               | BX705      | nvt        |          | BX705      | nvt        | 16,7     | BXT205     | nvt        |         |                     |            |            |            |            |            |         |
|           | 10   | 3/8"   | -06               | BX706      | nvt        | 17,8     | BX706      | nvt        |          | BXT206     | nvt        |         |                     |            |            |            |            |            |         |
|           | 12   | 1/2"   | -08               | BX708      | nvt        |          | BX708      | nvt        |          | BXT208     | nvt        |         |                     |            |            |            |            |            |         |
|           | 16   | 5/8"   | -10               | BX710      | nvt        | 26,9     | BX710      | nvt        |          | BXT212     | nvt        |         |                     |            |            |            |            |            |         |
|           | 19   | 3/4"   | -12               | BX712      | nvt        | 30,5     | BX712      | nvt        |          | BP312      | nvt        |         |                     |            |            |            |            |            |         |
|           | 25   | 1"     | -16               | BX716      | nvt        |          | BX716      | nvt        |          | BP316      | nvt        |         |                     |            |            |            |            |            |         |
|           | 32   | 1 1/4" | -20               |            | nvt        |          |            | nvt        |          | BP320      | nvt        |         |                     |            |            |            |            |            |         |
|           | 38   | 1 1/2" | -24               |            | nvt        |          |            | nvt        |          | BXP24      | nvt        |         |                     |            |            |            |            |            |         |
| 51        | 2"   | -32    |                   | nvt        |            |          | nvt        |            | BXP32    | nvt        |            |         |                     |            |            |            |            |            |         |

# Persmaat tabel rubber SAE R4 slang

| Slangmaat |      |        |      | <i>Perskoppelingen X</i> |            |            |            |            |            |            |            |            | kaliber | <i>Perskoppelingen HNS</i> |            |            |            |            |            | kaliber |  |  |  |
|-----------|------|--------|------|--------------------------|------------|------------|------------|------------|------------|------------|------------|------------|---------|----------------------------|------------|------------|------------|------------|------------|---------|--|--|--|
|           |      |        |      | SAE100R4                 |            |            |            |            |            |            |            |            |         |                            |            |            |            |            |            |         |  |  |  |
|           |      |        |      | Pershuls                 | Schillen   | Ø Persmaat | Pershuls   | Schillen   | Ø Persmaat | Pershuls   | Schillen   | Ø Persmaat |         | Pershuls                   | Schillen   | Ø persmaat | Pershuls   | Schillen   | Ø persmaat |         |  |  |  |
| DN        | Inch | Dash   | Huls | mm (± 0,5)               | mm (- 0,2) | Huls       | mm (± 0,5) | mm (- 0,2) | Huls       | mm (± 0,5) | mm (- 0,2) |            | Huls    | mm (± 0,5)                 | mm (- 0,2) | Huls       | mm (± 0,5) | mm (- 0,2) |            |         |  |  |  |
| R4 Slang  | 6    | 1/4"   | -04  |                          |            |            |            |            |            |            |            |            |         |                            |            |            |            |            |            |         |  |  |  |
|           | 8    | 5/16"  | -05  |                          |            |            |            |            |            |            |            |            |         |                            |            |            |            |            |            |         |  |  |  |
|           | 10   | 3/8"   | -06  |                          |            |            |            |            |            |            |            |            |         |                            |            |            |            |            |            |         |  |  |  |
|           | 12   | 1/2"   | -08  |                          |            |            |            |            |            |            |            |            |         |                            |            |            |            |            |            |         |  |  |  |
|           | 16   | 5/8"   | -10  |                          |            |            |            |            |            |            |            |            |         |                            |            |            |            |            |            |         |  |  |  |
|           | 19   | 3/4"   | -12  | BP312                    | nvt        | 33,3       |            |            |            |            |            |            | nvt     |                            |            |            |            |            |            |         |  |  |  |
|           | 25   | 1"     | -16  | BP316                    | nvt        | 40,5       |            |            |            |            |            |            | nvt     |                            |            |            |            |            |            |         |  |  |  |
|           | 32   | 1 1/4" | -20  |                          |            |            |            |            |            |            |            |            |         |                            |            |            |            |            |            |         |  |  |  |
|           | 38   | 1 1/2" | -24  |                          |            |            |            |            |            |            |            |            |         |                            |            |            |            |            |            |         |  |  |  |
|           | 51   | 2"     | -32  |                          |            |            |            |            |            |            |            |            |         |                            |            |            |            |            |            |         |  |  |  |



# Persmaat tabel 4 en 6 staalinlagen slang

|     | Slangmaat |        |       | Perskoppelingen X |            |           |      |            |           | kaliber | Perskoppelingen HNS |          |            |           |      |            | kaliber | Perskoppelingen HP |              |      |            | Kaliber |          |           |      |
|-----|-----------|--------|-------|-------------------|------------|-----------|------|------------|-----------|---------|---------------------|----------|------------|-----------|------|------------|---------|--------------------|--------------|------|------------|---------|----------|-----------|------|
|     |           |        |       | Pershuls          |            | Schillen  |      | Ø Persmaat | Pershuls  |         | Schillen            |          | Ø Persmaat | Pershuls  |      | Schillen   |         | Ø Persmaat         | Schil lengte |      | Ø Persmaat |         |          |           |      |
|     | DN        | Inch   | Dash  | Huls              | mm (± 0,5) | mm (-0,2) | Huls | mm (± 0,5) | mm (-0,2) |         | Part.N.             | Huls     | mm (± 0,5) | mm (-0,2) | Huls | mm (± 0,5) |         | mm (-0,2)          | Part.N.      | Huls | bin. mm    |         | buit. mm | mm (-0,2) | Huls |
|     |           |        |       |                   |            |           |      |            |           |         |                     |          |            |           |      |            |         |                    |              |      |            |         |          |           |      |
| 4SP | 6         | 1/4"   | -04   | BXS04             | 18         | 19,0      |      |            |           | SCX04   |                     |          |            |           |      |            |         |                    |              |      |            |         |          |           |      |
|     | 10        | 3/8"   | -06   | BXS06             | 22         | 22,7      |      |            |           | SCX06   |                     |          |            |           |      |            |         |                    |              |      |            |         |          |           |      |
|     | 12        | 1/2"   | -08   | BXS08             | 24         | 26,3      |      |            |           | SCX08   |                     |          |            |           |      |            |         |                    |              |      |            |         |          |           |      |
|     | 16        | 5/8"   | -10   | BXS10             | 27         | 30,3      |      |            |           | SCX10   |                     |          |            |           |      |            |         |                    |              |      |            |         |          |           |      |
|     | 19        | 3/4"   | -12   | BXS12             | 30         | 34,1      |      |            |           | SCX12   | BSN412A             | no-skive | 37,4       | BSS412    | 41,5 | 32,9       | SCS12   | HPSSH412           | 15           | 48   | 34,2       | SCH12   |          |           |      |
|     | 25        | 1"     | -16   | BXS16             | 38         | 42,0      |      |            |           | SCX16   | BSN416A             | no-skive | 44,1       | BSS416    | 44,5 | 41,0       | SCS16   | HPSSH416           | 17,5         | 61   | 40,9       | SCH16   |          |           |      |
|     | 32        | 1 1/4" | -20   | BXS20             | 45         | 51,2      |      |            |           | SCX20   |                     |          |            | BSS620    | 52,5 | 51,0       | SCS20   |                    |              |      |            |         |          |           |      |
|     | 38        | 1 1/2" | -24   | BXS24             | 50         | 60,4      |      |            |           | SCX24   |                     |          |            | BSS624    | 69   | 59,2       | SCS24   |                    |              |      |            |         |          |           |      |
| 51  | 2"        | -32    | BXS32 | 58                | 73,9       |           |      |            | SCX32     |         |                     |          | BSS632     | 78        | 75,6 | SCS32      |         |                    |              |      |            |         |          |           |      |
| 4SP | 10        | 3/8"   | -06   | BXT406            | no-skive   | 24,6      |      |            |           | SCX06   |                     |          |            |           |      |            |         |                    |              |      |            |         |          |           |      |
|     | 12        | 1/2"   | -08   | BXT408            | no-skive   | 27,9      |      |            |           | SCX08   |                     |          |            |           |      |            |         |                    |              |      |            |         |          |           |      |
|     | 16        | 5/8"   | -10   | BXT410            | no-skive   | 32,5      |      |            |           | SCX10   |                     |          |            |           |      |            |         |                    |              |      |            |         |          |           |      |
|     | 19        | 3/4"   | -12   | BXT412A           | no-skive   | 36,4      |      |            |           | SCX12   |                     |          |            |           |      |            |         |                    |              |      |            |         |          |           |      |
|     | 25        | 1"     | -16   | BXT416A           | no-skive   | 43,8      |      |            |           | SCX16   |                     |          |            |           |      |            |         |                    |              |      |            |         |          |           |      |
| R12 | 10        | 3/8"   | -06   | BXS06             | 22         | 22,7      |      |            |           | SCX06   |                     |          |            |           |      |            |         |                    |              |      |            |         |          |           |      |
|     | 12        | 1/2"   | -08   | BXS08             | 24         | 26,3      |      |            |           | SCX08   |                     |          |            |           |      |            |         |                    |              |      |            |         |          |           |      |
|     | 16        | 5/8"   | -10   | BXS10             | 27         | 30,3      |      |            |           | SCX10   |                     |          |            |           |      |            |         |                    |              |      |            |         |          |           |      |
|     | 19        | 3/4"   | -12   | BXS12             | 30         | 34,1      |      |            |           | SCX12   | BSN312              | no-skive | 35,5       | BSS412    | 41,5 | 32,9       | SCS12   |                    |              |      |            |         |          |           |      |
|     | 25        | 1"     | -16   | BXS16             | 38         | 42,0      |      |            |           | SCX16   | BSN316              | no-skive | 42,3       | BSS416    | 44,5 | 41,0       | SCS16   |                    |              |      |            |         |          |           |      |
|     | 32        | 1 1/4" | -20   | BXS20             | 45         | 50,0      |      |            |           | SCX20   | BSN420A             | no-skive | 53,8       | BSS420    | 52,5 | 48,4       | SCS20   |                    |              |      |            |         |          |           |      |

# Persmaat tabel 4 en 6 staalinlagen slang

|     | Slangmaat |        |      | Perskoppelingen X |            |           |      |            |           | kaliber | Perskoppelingen HNS |          |            |           |      |            | kaliber | Perskoppelingen HP |              |      |            | Kaliber |          |           |      |
|-----|-----------|--------|------|-------------------|------------|-----------|------|------------|-----------|---------|---------------------|----------|------------|-----------|------|------------|---------|--------------------|--------------|------|------------|---------|----------|-----------|------|
|     |           |        |      | Pershuls          |            | Schillen  |      | Ø Persmaat | Pershuls  |         | Schillen            |          | Ø Persmaat | Pershuls  |      | Schillen   |         | Ø Persmaat         | Schil lengte |      | Ø Persmaat |         |          |           |      |
|     | DN        | Inch   | Dash | Huls              | mm (± 0,5) | mm (-0,2) | Huls | mm (± 0,5) | mm (-0,2) |         | Part.N.             | Huls     | mm (± 0,5) | mm (-0,2) | Huls | mm (± 0,5) |         | mm (-0,2)          | Part.N.      | Huls | bin. mm    |         | buit. mm | mm (-0,2) | Huls |
|     |           |        |      |                   |            |           |      |            |           |         |                     |          |            |           |      |            |         |                    |              |      |            |         |          |           |      |
| 4SH | 19        | 3/4"   | -12  | BXS12             | 30         | 34,2      |      |            |           | SCX12   | BSN412A             | no-skive | 37,6       | BSS412    | 41,5 | 33,0       | SCS12   | HPSSH412           | 15           | 48   | 34,1       | SCH12   |          |           |      |
|     | 25        | 1"     | -16  | BXS16             | 38         | 42,1      |      |            |           | SCX16   | BSN416A             | no-skive | 44,3       | BSS416    | 44,5 | 41,1       | SCS16   | HPSSH416           | 17,5         | 61   | 41,5       | SCH16   |          |           |      |
|     | 32        | 1 1/4" | -20  | BXSH20            | 45         | 48,9      |      |            |           | SCX20   | BSN420A             | no-skive | 53,0       | BSS420    | 52,5 | 47,5       | SCS20   | HPSSH420           | 22,5         | 71   | 50,8       | SCH20   |          |           |      |
|     | 38        | 1 1/2" | -24  | BXSH24            | 50         | 57,4      |      |            |           | SCX24   | BSN424A             | no-skive | 60,7       | BSS424    | 68,5 | 55,9       | SCS24   | HPSSH424           | 22,5         | 79   | 58,0       | SCH24   |          |           |      |
|     | 51        | 2"     | -32  | BXSH32            | 58         | 71,6      |      |            |           | SCX32   | BSN432A             | no-skive | 73,6       | BSS432    | 78   | 70,4       | SCS32   | HPSSH432           | 30           | 83   | 74,2       | SCH32   |          |           |      |
| R13 | 19        | 3/4"   | -12  |                   |            |           |      |            |           |         | BSN412A             | no-skive | 37,6       | BSS412    | 33   | 33,0       | SCS12   | HPSSH412           | 15           | 48   | 33,7       | SCH12   |          |           |      |
|     | 25        | 1"     | -16  |                   |            |           |      |            |           |         | BSN416A             | no-skive | 44,6       | BSS416    | 41,4 | 41,4       | SCS16   | HPSSH416           | 17,5         | 61   | 41,5       | SCH16   |          |           |      |
|     | 32        | 1 1/4" | -20  |                   |            |           |      |            |           |         |                     |          |            | BSS620    | 53   | 51,3       | SCS20   | HPR4220            | 22           | 70   | 53,8       | SCH20   |          |           |      |
|     | 38        | 1 1/2" | -24  |                   |            |           |      |            |           |         |                     |          |            | BSS624    | 69   | 60,8       | SCS24   | HPR42-24           | 22,5         | 79   | 60,5       | SCH24   |          |           |      |
|     | 51        | 2"     | -32  |                   |            |           |      |            |           |         |                     |          |            | BSS632    | 78   | 76,0       | SCS32   | HP32Z              | 30           | 83   | 77,9       | SCH32   |          |           |      |
| R15 | 19        | 3/4"   | -12  | BXS12             | 30         | 34,2      |      |            |           | SCX12   | BSN412A             | no-skive | 37,6       | BSS412    | 33   | 33,0       | SCS12   | HPSSH412           | 15           | 48   | 33,3       | SCH12   |          |           |      |
|     | 25        | 1"     | -16  | BXS16             | 38         | 42,4      |      |            |           | SCX16   | BSN416A             | no-skive | 44,6       | BSS416    | 41,4 | 41,4       | SCS16   | HPSSH416           | 17,5         | 61   | 41,7       | SCH16   |          |           |      |
|     | 32        | 1 1/4" | -20  |                   |            |           |      |            |           |         |                     |          |            | BSS620    | 53   | 51,3       | SCS20   | HPR4220            | 22,5         | 71   | 54,5       | SCH20   |          |           |      |
|     | 38        | 1 1/2" | -24  |                   |            |           |      |            |           |         |                     |          |            | BSS624    | 69   | 60,8       | SCS24   |                    |              |      |            |         |          |           |      |
|     | 51        | 2"     | -32  |                   |            |           |      |            |           |         |                     |          |            | BSS632    | 78   | 76,0       | SCS32   |                    |              |      |            |         |          |           |      |

Let op ! , Indien X pilaren toegepast worden op 4SH of R15 slang dan kan deze maximaal toegepast worden tot de voorgeschreven werkdruk van 4SP

# Persmaat tabel thermoplastische slang

| Slangmaat     |      | Perskoppelingen X |            |          |         |          |          |            | kaliber | Slangmaat      |       | Perskoppelingen X |         |          |      |      |      |      | kaliber |       |       |
|---------------|------|-------------------|------------|----------|---------|----------|----------|------------|---------|----------------|-------|-------------------|---------|----------|------|------|------|------|---------|-------|-------|
|               |      | Pershuls          | Ø Persmaat | R7 ENKEL | R7 TWIN | R7 PAINT | Pershuls | Ø Persmaat |         |                |       | R7 ENKEL          | R7 TWIN | R7 PAINT |      |      |      |      |         |       |       |
|               |      | Huls              | mm (-0,2)  | code     | code    | code     | Huls     | mm (-0,2)  |         |                |       | code              | code    | code     |      |      |      |      |         |       |       |
| DN            | Inch | Dash              |            |          |         |          |          |            |         |                |       |                   |         |          |      |      |      |      |         |       |       |
| SAE 100 R7    | 4    | 1/8"              | -2         | BPMP02   | 10,0    | 0660     | 0630     |            |         | 4              | 1/8"  | -2                | BPMP02  | 10,0     | 0750 | 1750 |      |      |         |       |       |
|               | 5    | 3/16"             | -03        | BX703    | 11,6    | 0661     | 0631     | 0981       | SCX03   | 5              | 3/16" | -03               | BX703   | 11,6     | 0751 | 1751 | 1271 |      |         | SCX03 |       |
|               | 6    | 1/4"              | -04        | BX704    | 14,0    | 0662     | 0632     | 0982       | SCX04   | 6              | 1/4"  | -04               | BX704   | 13,8     | 0752 | 1752 | 1272 |      |         | SCX04 |       |
|               | 8    | 5/16"             | -05        | BX705    | 16,4    | 0663     | 0633     |            | SCX05   | 8              | 5/16" | -05               | BX705   | 15,7     | 0753 | 1753 |      |      |         | SCX05 |       |
|               | 10   | 3/8"              | -06        | BX706    | 18,4    | 0664     | 0634     | 0984       | SCX06   | 10             | 3/8"  | -06               | BX706   | 17,7     | 0754 | 1754 | 1274 |      |         | SCX06 |       |
|               | 12   | 1/2"              | -08        | BX708    | 22,9    | 0665     | 0635     | 0985       | SCX08   | 12             | 1/2"  | -08               | BX708   | 22,6     | 0755 | 1755 | 1275 |      |         | SCX08 |       |
|               | 16   | 5/8"              | -10        | BX710    | 26,6    | 0666     | 0636     |            | SCX10   | 16             | 5/8"  | -10               | BX710   | 26,7     | 0756 | 1756 |      |      |         | SCX10 |       |
|               | 19   | 3/4"              | -12        | BX712    | 30,3    | 0667     | 0637     |            | SCX12   | 19             | 3/4"  | -12               | BX712   | 30,3     | 0757 | 1757 |      |      |         | SCX12 |       |
|               | 25   | 1"                | -16        | BX716    | 36,4    | 0668     | 0638     |            | SCX16   | 25             | 1"    | -16               | BX716   |          | 0758 | 1758 |      |      |         | SCX16 |       |
| 1 staalinlage | 5    | 3/16"             | -03        | BX703    | 11,3    | 0871     | 0881     | 0831       | SCX03   | 2 staalinlagen | 6     | 1/4"              | -04     | BXT204   | 16,4 | 0852 | 0822 | 0812 | 1812    | SCX04 |       |
|               | 6    | 1/4"              | -04        | BX704    | 14,4    | 0872     | 0882     | 0832       | SCX04   |                | 8     | 5/16"             | -05     | BXT205   |      | 0853 | 0823 |      |         | SCX05 |       |
|               | 8    | 5/16"             | -05        | BX705    | 15,7    | 0873     | 0883     |            | SCX05   |                | 10    | 3/8"              | -06     | BXT206   | 20,0 | 0854 | 0824 | 0814 | 1814    | SCX06 |       |
|               | 10   | 3/8"              | -06        | BX706    | 18,5    | 0874     | 0884     | 0834       | SCX06   |                | 12    | 1/2"              | -08     | BXT208   | 23,8 | 0855 | 0825 | 0815 | 1815    | SCX08 |       |
|               | 12   | 1/2"              | -08        | BX708    | 21,4    | 0875     | 0885     | 0835       | SCX08   |                | 16    | 5/8"              | -10     | BXT210   | 27,5 | 0856 | 0826 |      |         | SCX10 |       |
|               | 16   | 5/8"              | -10        | BX710    | 25,8    | 0876     | 0886     |            | SCX10   |                | 19    | 3/4"              | -12     | BXT212   | 31,7 | 0857 | 0827 | 0817 | 1817    | SCX12 |       |
|               | 19   | 3/4"              | -12        | BX712    | 29,8    | 0877     | 0887     | 0837       | SCX12   |                | 25    | 1"                | -16     |          |      |      |      |      |         |       | SCX16 |
|               | 25   | 1"                | -16        | BX716    | 38,0    | 0878     | 0888     |            | SCX16   |                |       |                   |         |          |      |      |      |      |         |       |       |

# Persmaat tabel thermoplastische slang



| 100 R18 CPLT<br>3000 | Slangmaat |      |        | Persmaat |            |           |          |       | SCX |
|----------------------|-----------|------|--------|----------|------------|-----------|----------|-------|-----|
|                      | DN        | Inch | Dash   | Pershuls | Ø Persmaat | R18 enkel | R18 Twin |       |     |
|                      |           |      |        | Huls     | mm (-0,2)  | code      | code     |       |     |
| 5                    | 3/16"     | -03  | BX703  |          | 1251       | 1351      |          | SCX03 |     |
| 6                    | 1/4"      | -04  | BX704  | 14,4     | 1252       | 1352      |          | SCX04 |     |
| 8                    | 5/16"     | -05  | BX705  | 16,2     | 1253       | 1353      |          | SCX05 |     |
| 10                   | 3/8"      | -06  | BX706  | 18,5     | 1254       | 1354      |          | SCX06 |     |
| 12                   | 1/2"      | -08  | BXT208 | 24,3     | 1255       | 1355      |          | SCX08 |     |
| 16                   | 5/8"      | -10  | BXT210 | 28,7     | 1256       | 1356      |          | SCX10 |     |

| CPLT 3600 | Slangmaat |      |           | Persmaat |            |                 |                |       | SCX |
|-----------|-----------|------|-----------|----------|------------|-----------------|----------------|-------|-----|
|           | DN        | Inch | Dash      | Pershuls | Ø Persmaat | cplt 3600 enkel | cplt 3600 twin |       |     |
|           |           |      |           | Huls     | mm (-0,2)  | code            | code           |       |     |
| 5         | 3/16"     | -03  |           |          | 1531       | 1631            |                | SCX03 |     |
| 6         | 1/4"      | -04  | PHR17DN06 | 15,0     | 1352       | 1632            |                | SCX04 |     |
| 8         | 5/16"     | -05  | BX705     | 16,7     | 1533       | 1633            |                | SCX05 |     |
| 10        | 3/8"      | -06  | BXT206    | 20,3     | 1533       | 1634            |                | SCX06 |     |

| MEETPUNT | Slangmaat |      |         | Perskoppelingen meetpunt |            |      |      |        | Boor |
|----------|-----------|------|---------|--------------------------|------------|------|------|--------|------|
|          | DN        | Inch | Dash    | Pershuls                 | Ø Persmaat | 049  | 048  |        |      |
|          |           |      |         | Huls                     | mm (-0,2)  | code | code |        |      |
| 2        | 5/64"     | 1    | BPMP01  | 7,5                      |            |      |      | 1 mm   |      |
| 3        |           | 2    | BPM-DN3 | 7,6                      |            |      |      | 1,5 mm |      |
| 4        | 1/8"      | 3    | BPMP02  | 10,2                     |            |      |      | 1,5 mm |      |

| MEETPUNT | Slangmaat |      |      | Perskoppelingen meetpunt |            |  |  |  | kaliber |
|----------|-----------|------|------|--------------------------|------------|--|--|--|---------|
|          | DN        | Inch | Dash | Pershuls                 | Ø Persmaat |  |  |  |         |
|          |           |      |      | Huls                     | mm (-0,2)  |  |  |  |         |
|          |           |      |      |                          |            |  |  |  |         |
|          |           |      |      |                          |            |  |  |  |         |
|          |           |      |      |                          |            |  |  |  |         |

# Persmaat tabel thermoplastische slang

| Slangmaat        |    | Perskoppelingen X |            |          |      |           |  | kaliber | Slangmaat |  | Perskoppelingen X |            |  |    |      |      | kaliber |       |           |
|------------------|----|-------------------|------------|----------|------|-----------|--|---------|-----------|--|-------------------|------------|--|----|------|------|---------|-------|-----------|
|                  |    | Pershuls          | Ø Persmaat |          |      |           |  |         |           |  | Pershuls          | Ø Persmaat |  |    |      |      |         |       |           |
|                  |    | DN                | Inch       | Dash     | Huls | mm (-0,2) |  |         |           |  |                   |            |  | DN | Inch | Dash |         | Huls  | mm (-0,2) |
| PTFE GLAD EFH    | 5  | 3/16"             | -03        | BPPTFE03 | 10,0 |           |  |         |           |  |                   |            |  |    |      |      |         |       | SCX03     |
|                  | 6  | 1/4"              | -04        | BPPTFE04 | 12,8 |           |  |         |           |  |                   |            |  |    |      |      |         |       | SCX04     |
|                  | 8  | 5/16"             | -05        | BPPTFE05 | 14,2 |           |  |         |           |  |                   |            |  |    |      |      |         |       | SCX05     |
|                  | 10 | 3/8"              | -06        | BPPTFE06 | 15,8 |           |  |         |           |  |                   |            |  |    |      |      |         |       | SCX06     |
|                  | 12 | 1/2"              | -08        | BPPTFE08 | 20,2 |           |  |         |           |  |                   |            |  |    |      |      |         |       | SCX08     |
|                  | 16 | 5/8"              | -10        | BPPTFE10 | 22,6 |           |  |         |           |  |                   |            |  |    |      |      |         |       | SCX10     |
|                  | 19 | 3/4"              | -12        | BPPTFE12 | 27,3 |           |  |         |           |  |                   |            |  |    |      |      |         |       | SCX12     |
|                  | 25 | 1"                | -16        | BPPTFE16 | 33,1 |           |  |         |           |  |                   |            |  |    |      |      |         |       | SCX16     |
| PTFE GEGOLFD EFC | 6  | 1/4"              | -04        | BPPTFE04 | 12,3 |           |  |         |           |  |                   |            |  |    |      |      |         |       | SCX04     |
|                  | 8  | 5/16"             | -05        | BPPTFE05 |      |           |  |         |           |  |                   |            |  |    |      |      |         |       | SCX05     |
|                  | 10 | 3/8"              | -06        | BPPTFE06 | 15,6 |           |  |         |           |  |                   |            |  |    |      |      |         |       | SCX06     |
|                  | 12 | 1/2"              | -08        | BPPTFE08 | 20,2 |           |  |         |           |  |                   |            |  |    |      |      |         |       | SCX08     |
|                  | 16 | 5/8"              | -10        | BPPTFE10 | 21,9 |           |  |         |           |  |                   |            |  |    |      |      |         |       | SCX10     |
|                  | 19 | 3/4"              | -12        | BPPTFE12 | 26,6 |           |  |         |           |  |                   |            |  |    |      |      |         |       | SCX12     |
|                  | 25 | 1"                | -16        | BPPTFE16 | 32,9 |           |  |         |           |  |                   |            |  |    |      |      |         |       | SCX16     |
|                  | 32 | 1 1/4"            | -20        | BPEFC20  | 41,0 |           |  |         |           |  |                   |            |  |    |      |      |         | SCX12 |           |

# Persmaat tabel thermoplastische slang

| Slangmaat |      | Perskoppelingen ET |            |           |          |      |      |  | kaliber | Slangmaat |  | Perskoppelingen ET |            |  |  |  |        |  | kaliber |
|-----------|------|--------------------|------------|-----------|----------|------|------|--|---------|-----------|--|--------------------|------------|--|--|--|--------|--|---------|
|           |      | Pershuls           | Ø Persmaat | 700 enkel | 700 twin |      |      |  |         |           |  | Pershuls           | Ø Persmaat |  |  |  |        |  |         |
|           |      | Huls               | mm (-0,2)  | code      | code     |      |      |  |         |           |  | Huls               | mm (-0,2)  |  |  |  |        |  |         |
| DN        | Inch | Dash               |            |           |          |      |      |  |         |           |  |                    |            |  |  |  |        |  |         |
| 700 bar   | 4    | 1/8"               | -2         |           |          |      |      |  |         |           |  |                    |            |  |  |  |        |  |         |
|           | 5    | 3/16"              | -03        |           |          |      |      |  |         |           |  |                    |            |  |  |  |        |  |         |
|           | 6    | 1/4"               | -04        | ET04-0412 | 16,0     | 0412 | 1412 |  |         |           |  |                    |            |  |  |  | SXC821 |  |         |
|           | 8    | 5/16"              | -05        |           |          |      |      |  |         |           |  |                    |            |  |  |  |        |  |         |
|           | 10   | 3/8"               | -06        | ET06-0414 | 22,3     | 0414 |      |  |         |           |  |                    |            |  |  |  | SXC841 |  |         |
|           | 12   | 1/2"               | -08        | ET08-0405 | 28,8     | 0405 |      |  |         |           |  |                    |            |  |  |  | SCX851 |  |         |
| div       | 6    | 1/4"               | -04        |           |          |      |      |  |         |           |  |                    |            |  |  |  |        |  |         |
|           | 10   | 3/8"               | -06        | ET06-0414 | 21,9     | 0494 |      |  |         |           |  |                    |            |  |  |  | SXC841 |  |         |
|           | 12   | 1/2"               | -08        | ET08-0405 |          | 0495 |      |  |         |           |  |                    |            |  |  |  | SXC851 |  |         |
|           | 6    | 1/4"               | -06        | ET04-0412 | 16,0     | 0482 |      |  |         |           |  |                    |            |  |  |  | SXC821 |  |         |
|           |      |                    |            |           |          |      |      |  |         |           |  |                    |            |  |  |  |        |  |         |
|           | 10   | 3/8"               | -10        | ET06-0414 | 22,3     | 0484 |      |  |         |           |  |                    |            |  |  |  | SXC841 |  |         |

# Persmaat tabel 1 staalinlage slang

|             | Slangmaat |       |      | Perskoppelingen X - RVS |               |               |            |               |               | kaliber |
|-------------|-----------|-------|------|-------------------------|---------------|---------------|------------|---------------|---------------|---------|
|             |           |       |      | Pershuls                | Schillen      | Ø Persmaat    | Pershuls   | Schillen      | Ø Persmaat    |         |
|             | DN        | Inch  | Dash | Huls                    | mm<br>(± 0,5) | mm<br>(- 0,2) | Huls       | mm<br>(± 0,5) | mm<br>(- 0,2) |         |
| EN 857 1SC  | 6         | 1/4"  | -04  | X04-737 RVS             | nvt           | 15,8          |            |               |               | PNP04   |
|             | 8         | 5/16" | -05  | X05-737 RVS             | nvt           | 16,8          |            |               |               | PNP05   |
|             | 10        | 3/8"  | -06  | X06-737 RVS             | nvt           | 19,0          |            |               |               | PNP06   |
|             | 12        | 1/2"  | -08  | X08-737 RVS             | nvt           | 23,6          |            |               |               | PNP08   |
|             |           |       |      |                         |               |               |            |               |               |         |
| SAE 100 R17 | 6         | 1/4"  | -04  | X04-737 RVS             | nvt           | 15,8          |            |               |               | PNP04   |
|             | 8         | 5/16" | -05  | X05-737 RVS             | nvt           | 16,8          |            |               |               | PNP05   |
|             | 10        | 3/8"  | -06  | X06-737 RVS             | nvt           | 19,0          |            |               |               | PNP06   |
|             | 12        | 1/2"  | -08  | X08-737 RVS             | nvt           | 23,6          |            |               |               | PNP08   |
|             |           |       |      |                         |               |               |            |               |               |         |
| EN 853 1SN  | 5         | 3/16" | -03  | XTC1-03 RVS             | nvt           | 15,7          | CX03AC RVS | 22,5          | 15,5          | PNP03   |
|             | 6         | 1/4"  | -04  | XTC2-04 RVS             | nvt           | 17,4          | CX04AC RVS | 22,5          | 17,8          | PNP04   |
|             | 8         | 5/16" | -05  | XTC2-05 RVS             | nvt           | 18,3          | CX05AC RVS | 22,5          | 18,8          | PNP05   |
|             | 10        | 3/8"  | -06  | XTC2-06 RVS             | nvt           | 20,8          | CX06AC RVS | 22,5          | 21,7          | PNP06   |
|             | 12        | 1/2"  | -08  | XTC2-08 RVS             | nvt           | 22,9          | CX08AC RVS | 26            | 25,2          | PNP08   |
|             | 16        | 5/8"  | -10  | XTC2-10 RVS             | nvt           | 27,0          | CX10AC RVS | 27            | 28,8          | PNP10   |

# Persmaat tabel 2 staalinlagen slang

| Slangmaat       |        |        | Perskoppelingen X - RVS |               |               |            |               |               | kaliber |       |
|-----------------|--------|--------|-------------------------|---------------|---------------|------------|---------------|---------------|---------|-------|
|                 |        |        | Pershuls                | Schillen      | Ø Persmaat    | Pershuls   | Schillen      | Ø Persmaat    |         |       |
| DN              | Inch   | Dash   | Huls                    | mm<br>(± 0,5) | mm<br>(- 0,2) | Huls       | mm<br>(± 0,5) | mm<br>(- 0,2) | Part.N. |       |
| EN 853 2SN      | 5      | 3/16"  | -03                     | XTC2-03 RVS   | nvt           | 16,2       | CX03BD RVS    | 22,5          | 18,2    | PNP03 |
|                 | 6      | 1/4"   | -04                     | XTC2-04 RVS   | nvt           | 18,0       | CX04BD RVS    | 21            | 17,6    | PNP04 |
|                 | 8      | 5/16"  | -05                     | XTC2-05 RVS   | nvt           | 19,8       | CX05BD RVS    | 22            | 20,0    | PNP05 |
|                 | 10     | 3/8"   | -06                     | XTC2-06 RVS   | nvt           | 22,0       | CX06BD RVS    | 21,5          | 22,5    | PNP06 |
|                 | 12     | 1/2"   | -08                     | XTC2-08 RVS   | nvt           | 24,2       | CX08BD RVS    | 23            | 26,3    | PNP08 |
|                 |        |        |                         |               |               |            |               |               |         |       |
|                 | 16     | 5/8"   | -10                     | XTC2-10 RVS   | nvt           | 28,7       | CX10BD RVS    | 26,5          | 29,1    | PNP10 |
|                 | 19     | 3/4"   | -12                     | XTC2-12 RVS   | nvt           | 32,6       | CX12BD RVS    | 31            | 33,8    | PNP12 |
|                 | 25     | 1"     | -16                     | XTC2-16 RVS   | nvt           | 40,5       | CX16BD RVS    | 38            | 42,2    | PNP16 |
|                 | 32     | 1 1/4" | -20                     | XTC2-20 RVS   | nvt           | 50,8       | CX20BD RVS    | 45            | 51,0    | PNP20 |
| 38              | 1 1/2" | -24    | XTC2-24 RVS             | nvt           | 59,0          | CX24BD RVS | 49            | 59,0          | PNP24   |       |
| 51              | 2"     | -32    | XTC2-32 RVS             | nvt           | 71,5          | CX32BD RVS | 60            | 72,3          | PNP32   |       |
| EN 857 2SC      | 6      | 1/4"   | -04                     | XTC2-04 RVS   | nvt           | 18,1       | CX04AC RVS    | 22,5          | 17,8    | PNP04 |
|                 | 8      | 5/16"  | -05                     | XTC2-05 RVS   | nvt           | 18,9       | CX05AC RVS    | 22,5          | 18,8    | PNP05 |
|                 | 10     | 3/8"   | -06                     | XTC2-06 RVS   | nvt           | 20,8       | CX06AC RVS    | 22,5          | 21,7    | PNP06 |
|                 | 12     | 1/2"   | -08                     | XTC2-08 RVS   | nvt           | 23,1       | CX08AC RVS    | 26            | 25,2    | PNP08 |
|                 | 16     | 5/8"   | -10                     | XTC2-10 RVS   | nvt           | 27,5       | CX10AC RVS    | 27            | 28,8    | PNP10 |
|                 | 19     | 3/4"   | -12                     | XTC2-12 RVS   | nvt           | 31,5       | CX12AC RVS    | 31            | 32,5    | PNP12 |
|                 | 25     | 1"     | -16                     | XTC2-16 RVS   | nvt           | 39,1       | CX16AC RVS    | 39            | 38,8    | PNP16 |
| 2SC Superstream | 6,3    | 1/4"   | -04                     | XTC2-04 RVS   | nvt           | 18,1       | CX04AC RVS    | 22,5          | 17,8    | PNP04 |
|                 | 8      | 5/16"  | -05                     | XTC2-05 RVS   | nvt           | 18,9       | CX05AC RVS    | 22,5          | 18,8    | PNP05 |
|                 | 10     | 3/8"   | -06                     | XTC2-06 RVS   | nvt           | 20,8       | CX06AC RVS    | 22,5          | 21,7    | PNP06 |
|                 | 12,5   | 1/2"   | -08                     | XTC2-08 RVS   | nvt           | 23,1       | CX08AC RVS    | 26            | 25,2    | PNP08 |
|                 | 16     | 5/8"   | -10                     | XTC2-10 RVS   | nvt           | 27,5       | CX10AC RVS    | 27            | 28,8    | PNP10 |
|                 | 19     | 3/4"   | -12                     | XTC2-12 RVS   | nvt           | 31,5       | CX12AC RVS    | 31            | 32,5    | PNP12 |
|                 | 25     | 1"     | -16                     | XTC2-16 RVS   | nvt           | 39,1       | CX16AC RVS    | 39            | 38,8    | PNP16 |



# Persmaat tabel hogedrukreiniger slang



HOGEDRUKSLANGEN & KOPPELINGEN

|                   | Slangmaat |       |      | <i>Perskoppelingen X - RVS</i> |               |               |                   |               |               | kaliber      |
|-------------------|-----------|-------|------|--------------------------------|---------------|---------------|-------------------|---------------|---------------|--------------|
|                   |           |       |      | Pershuls                       | Schillen      | Ø Persmaat    | Pershuls          | Schillen      | Ø Persmaat    |              |
|                   | DN        | Inch  | Dash | Huls                           | mm<br>(± 0,5) | mm<br>(- 0,2) | Huls              | mm<br>(± 0,5) | mm<br>(- 0,2) |              |
| <b>WH 250 bar</b> | 6         | 1/4"  | -04  | <b>X04-737 RVS</b>             | nvt           | 15,8          | <b>CX04AC RVS</b> | 22,5          | 16,8          | <b>PNP04</b> |
|                   | 8         | 5/16" | -05  | <b>X05-737 RVS</b>             | nvt           | 16,8          | <b>CX05AC RVS</b> | 22,5          | 17,8          | <b>PNP05</b> |
|                   | 10        | 3/8"  | -06  | <b>X06-737 RVS</b>             | nvt           | 19,0          | <b>CX06AC RVS</b> | 22,5          | 20,7          | <b>PNP06</b> |
|                   | 12        | 1/2"  | -08  | <b>X08-737 RVS</b>             | nvt           | 23,6          | <b>CX08AC RVS</b> | 26            | 24,2          | <b>PNP08</b> |
| <b>WH 400 bar</b> | 6         | 1/4"  | -04  | <b>XTC2-04 RVS</b>             | nvt           | 18,1          | <b>CX04AC RVS</b> | 22,5          | 17,8          | <b>PNP04</b> |
|                   | 8         | 5/16" | -05  | <b>XTC2-05 RVS</b>             | nvt           | 18,9          | <b>CX05AC RVS</b> | 22,5          | 18,8          | <b>PNP05</b> |
|                   | 10        | 3/8"  | -06  | <b>XTC2-06 RVS</b>             | nvt           | 20,8          | <b>CX06AC RVS</b> | 22,5          | 21,7          | <b>PNP06</b> |
|                   | 12        | 1/2"  | -08  | <b>XTC2-08 RVS</b>             | nvt           | 23,1          | <b>CX08AC RVS</b> | 26            | 25,2          | <b>PNP08</b> |

**Opmerking ! Wij adviseren hogedrukreinigerslangen welke toegepast worden voor heet water altijd te vzw schil pershulzen type BXL**

# Persmaat tabel 4 en 6 staalinlagen slang

|     | Slangmaat |        |      | Perskoppelingen X -RVS |               |              |  |  |  | kaliber |         |  |  |  |
|-----|-----------|--------|------|------------------------|---------------|--------------|--|--|--|---------|---------|--|--|--|
|     |           |        |      | Pershuls               | Schillen      | Ø Persmaat   |  |  |  |         |         |  |  |  |
|     | DN        | Inch   | Dash | Huls                   | mm<br>(± 0,5) | mm<br>(-0,2) |  |  |  |         | Part.N. |  |  |  |
| 4SP | 6         | 1/4"   | -04  | CX04BD RVS             | 21            | 18,8         |  |  |  | PNP     |         |  |  |  |
|     | 10        | 3/8"   | -06  | CX06BD RVS             | 23            | 23,4         |  |  |  | PNP     |         |  |  |  |
|     | 12        | 1/2"   | -08  | CX08BD RVS             | 23,5          | 26,7         |  |  |  | PNP     |         |  |  |  |
|     | 16        | 5/8"   | -10  | CX10BD RVS             | 26,5          | 29,7         |  |  |  | PNP     |         |  |  |  |
|     | 19        | 3/4"   | -12  | CX12BD RVS             | 31            | 34,4         |  |  |  | PNP     |         |  |  |  |
|     | 25        | 1"     | -16  | CX16BD RVS             | 38            | 42,2         |  |  |  | PNP     |         |  |  |  |
|     | 32        | 1 1/4" | -20  | CX20BD RVS             | 45            | 51,7         |  |  |  | PNP     |         |  |  |  |
|     | 38        | 1 1/2" | -24  | CX24BD RVS             | 49            | 59,3         |  |  |  | PNP     |         |  |  |  |
|     | 51        | 2"     | -32  | CX32BD RVS             | 49            | 73,0         |  |  |  | PNP     |         |  |  |  |
| R12 | 10        | 3/8"   | -06  | CX06BD RVS             | 23            | 23,3         |  |  |  | PNP     |         |  |  |  |
|     | 12        | 1/2"   | -08  | CX08BD RVS             | 23,5          | 26,7         |  |  |  | PNP     |         |  |  |  |
|     | 16        | 5/8"   | -10  | CX10BD RVS             | 26,5          | 29,3         |  |  |  | PNP     |         |  |  |  |
|     | 19        | 3/4"   | -12  | CX12BD RVS             | 31            | 34,4         |  |  |  | PNP     |         |  |  |  |
|     | 25        | 1"     | -16  | CX16BD RVS             | 38            | 42,2         |  |  |  | PNP     |         |  |  |  |
|     | 32        | 1 1/4" | -20  | CX20BD RVS             | 45            | 50,5         |  |  |  | PNP     |         |  |  |  |

# Persmaat tabel 4 en 6 staalinlagen slang

|     | Slangmaat |        |      |      |       |    |    |           |  | Perskoppelingen HP - RVS |              |    |            | Kaliber |
|-----|-----------|--------|------|------|-------|----|----|-----------|--|--------------------------|--------------|----|------------|---------|
|     |           |        |      |      |       |    |    |           |  | Pershuls                 | Schil lengte |    | Ø Persmaat |         |
|     | DN        | Inch   | Dash | bin. | buit. | mm | mm | mm (-0,2) |  |                          |              |    |            |         |
| 4SH | 19        | 3/4"   | -12  |      |       |    |    |           |  | HPSSH412 RVS             | 17           | 52 | 35,5       |         |
|     | 25        | 1"     | -16  |      |       |    |    |           |  | HPSSH416 RVS             | 18           | 57 | 42,0       |         |
|     | 32        | 1 1/4" | -20  |      |       |    |    |           |  | HPSSH420 RVS             | 21           | 67 | 50,0       |         |
|     | 38        | 1 1/2" | -24  |      |       |    |    |           |  | HPSSH424 RVS             | 24           | 77 | 57,0       |         |
|     | 51        | 2"     | -32  |      |       |    |    |           |  | HPSSH432 RVS             | 26           | 82 | 74,0       |         |
| R15 | 19        | 3/4"   | -12  |      |       |    |    |           |  | HPSSH412 RVS             | 17           | 52 | 36,0       |         |
|     | 25        | 1"     | -16  |      |       |    |    |           |  | HPSSH416 RVS             | 18           | 57 | 42,0       |         |
|     | 32        | 1 1/4" | -20  |      |       |    |    |           |  | HP-R15-20 RVS            | 21           | 64 | 54,5       |         |
|     | 38        | 1 1/2" | -24  |      |       |    |    |           |  | HP-R15-24 RVS            | 24           | 77 | 64,0       |         |
| R13 | 19        | 3/4"   | -12  |      |       |    |    |           |  | HPSSH412 RVS             | 17           | 52 | 36,0       |         |
|     | 25        | 1"     | -16  |      |       |    |    |           |  | HPSSH416 RVS             | 18           | 57 | 42,5       |         |
|     | 32        | 1 1/4" | -20  |      |       |    |    |           |  | HP-R15-20 RVS            | 21           | 64 | 54,5       |         |
|     | 38        | 1 1/2" | -24  |      |       |    |    |           |  | HP-R15-24 RVS            | 24           | 77 | 64,0       |         |
|     | 51        | 2"     | -32  |      |       |    |    |           |  | HP-R15-32 RVS            | 26           | 82 | 79,0       |         |

# Persmaat tabel thermoplastische slang

| SAE 100 R7 | Slangmaat |      |              | Perskoppelingen X |            |          |         |          | kaliber | SAE 100 R8 | Slangmaat |              |          | Perskoppelingen X |          |      |       |  | kaliber |
|------------|-----------|------|--------------|-------------------|------------|----------|---------|----------|---------|------------|-----------|--------------|----------|-------------------|----------|------|-------|--|---------|
|            | DN        | Inch | Dash         | Pershuls          | Ø Persmaat | R7 ENKEL | R7 TWIN | R7 PAINT |         |            | Pershuls  | Ø Persmaat   | R8 ENKEL | R8 TWIN           | R8 PAINT |      |       |  |         |
|            |           |      |              | Huls              | mm (- 0,2) | code     | code    | code     |         |            | Huls      | mm (- 0,2)   | code     | code              | code     | code |       |  |         |
| 4          | 1/8"      | -2   | X-02 737 RVS | 11,0              | 0660       | 0630     |         |          | 4       | 1/8"       | -2        | X-02 737 RVS | 11,0     | 0750              | 1750     |      |       |  |         |
| 5          | 3/16"     | -03  | X-03 737 RVS | 11,2              | 0661       | 0631     | 0981    | PNP      | 5       | 3/16"      | -03       | X-03 737 RVS | 11,1     | 0751              | 1751     | 1271 | PNP03 |  |         |
| 6          | 1/4"      | -04  | X-04 737 RVS | 14,6              | 0662       | 0632     | 0982    | PNP      | 6       | 1/4"       | -04       | X-04 737 RVS | 14,3     | 0752              | 1752     | 1272 | PNP04 |  |         |
| 8          | 5/16"     | -05  | X-05 737 RVS | 16,5              | 0663       | 0633     |         | PNP      | 8       | 5/16"      | -05       | X-05 737 RVS | 15,7     | 0753              | 1753     |      | PNP05 |  |         |
| 10         | 3/8"      | -06  | X-06 737 RVS | 18,6              | 0664       | 0634     | 0984    | PNP      | 10      | 3/8"       | -06       | X-06 737 RVS | 18,3     | 0754              | 1754     | 1274 | PNP06 |  |         |
| 12         | 1/2"      | -08  | X-08 737 RVS | 23,0              | 0665       | 0635     | 0985    | PNP      | 12      | 1/2"       | -08       | X-08 737 RVS | 23,0     | 0755              | 1755     | 1275 | PNP08 |  |         |
| 16         | 5/8"      | -10  | X-10 737 RVS | 26,0              | 0666       | 0636     |         | PNP      | 16      | 5/8"       | -10       | X-10 737 RVS | 26,0     | 0756              | 1756     |      | PNP10 |  |         |
| 19         | 3/4"      | -12  | X-12 737 RVS | 28,4              | 0667       | 0637     |         | PNP      | 19      | 3/4"       | -12       | X-12 737 RVS | 29,0     | 0757              | 1757     |      | PNP12 |  |         |
| 25         | 1"        | -16  | X-16 737 RVS | 37,0              | 0668       | 0638     |         | PNP      | 25      | 1"         | -16       | X-16 737 RVS | 37,0     | 0758              | 1758     |      | PNP16 |  |         |

| 1 staalinlage | Slangmaat |      |              | Pershuls | Ø Persmaat | ENKEL | TWIN | PAINT | SAE 100 R8 | Slangmaat |      |              | Pershuls | Ø Persmaat | ENKEL | TWIN | PAINT | SAE 100 R8 |
|---------------|-----------|------|--------------|----------|------------|-------|------|-------|------------|-----------|------|--------------|----------|------------|-------|------|-------|------------|
|               | DN        | Inch | Dash         | Huls     | mm (- 0,2) | code  | code | code  |            | DN        | Inch | Dash         | Huls     | mm (- 0,2) | code  | code | code  |            |
|               |           |      |              |          |            |       |      |       |            |           |      |              |          |            |       |      |       |            |
| 5             | 3/16"     | -03  | X-03 737 RVS | 11,1     | 0871       | 0881  | 0831 | PNP03 | 5          | 3/16"     | -03  | X-03 737 RVS | 11,1     | 0871       | 0881  | 0831 | PNP03 |            |
| 6             | 1/4"      | -04  | X-04 737 RVS | 14,5     | 0872       | 0882  | 0832 | PNP04 | 6          | 1/4"      | -04  | XTC2-04 RVS  | 17,3     | 0852       | 0822  | 0812 | 1812  | PNP04      |
| 8             | 5/16"     | -05  | X-05 737 RVS | 15,8     | 0873       | 0883  |      | PNP05 | 8          | 5/16"     | -05  | XTC2-05 RVS  | 19,0     | 0853       | 0823  |      |       | PNP05      |
| 10            | 3/8"      | -06  | X-06 737 RVS | 18,5     | 0874       | 0884  | 0834 | PNP06 | 10         | 3/8"      | -06  | XTC2-06 RVS  | 22,0     | 0854       | 0824  | 0814 | 1814  | PNP06      |
| 12            | 1/2"      | -08  | X-08 737 RVS | 22,0     | 0875       | 0885  | 0835 | PNP08 | 12         | 1/2"      | -08  | XTC2-08 RVS  | 26,0     | 0855       | 0825  | 0815 | 1815  | PNP08      |
| 16            | 5/8"      | -10  | X-10 737 RVS | 25,0     | 0876       | 0886  |      | PNP10 | 16         | 5/8"      | -10  |              |          | 0856       | 0826  |      |       | PNP10      |
| 19            | 3/4"      | -12  | X-12 737 RVS | 28,0     | 0877       | 0887  | 0837 | PNP12 | 19         | 3/4"      | -12  | XTC2-12 RVS  | 30,6     | 0857       | 0827  | 0817 | 1817  | PNP12      |
| 25            | 1"        | -16  | X-16 737 RVS | 36,5     | 0878       | 0888  |      | PNP16 | 25         | 1"        | -16  | XTC2-16 RVS  | 41,0     |            |       |      |       | PNP16      |

# Persmaat tabel thermoplastische slang

| 100 R18 CPLT<br>3000 | Slangmaat |       |              | Pershuls     | Ø Persmaat | R18 enkel | R18 Twin | kaliber |
|----------------------|-----------|-------|--------------|--------------|------------|-----------|----------|---------|
|                      | DN        | Inch  | Dash         | Huls         | mm (- 0,2) | code      | code     |         |
|                      | 5         | 3/16" | -03          | X-03 737 RVS | 11,2       | 1251      | 1351     |         |
| 6                    | 1/4"      | -04   | X-04 737 RVS | 14,6         | 1252       | 1352      | PNP04    |         |
| 8                    | 5/16"     | -05   | X-05 737 RVS | 16,5         | 1253       | 1353      | PNP05    |         |
| 10                   | 3/8"      | -06   | X-06 737 RVS | 18,6         | 1254       | 1354      | PNP06    |         |
| 12                   | 1/2"      | -08   | X-08 737 RVS | 23,0         | 1255       | 1355      | PNP08    |         |
| 16                   | 5/8"      | -10   | X-10 737 RVS | 26,0         | 1256       | 1356      | PNP10    |         |

| CPLT 3600 | Slangmaat |       |      | Pershuls | Ø Persmaat | cplt 3600 enkel | cplt 3600 twin | kaliber |
|-----------|-----------|-------|------|----------|------------|-----------------|----------------|---------|
|           | DN        | Inch  | Dash | Huls     | mm (- 0,2) | code            | code           |         |
|           | 5         | 3/16" | -03  |          |            | 1531            | 1631           |         |
| 6         | 1/4"      | -04   |      |          | 1352       | 1632            | PNP04          |         |
| 8         | 5/16"     | -05   |      |          | 1533       | 1633            | PNP05          |         |
| 10        | 3/8"      | -06   |      |          | 1533       | 1634            | PNP06          |         |

| 700 bar | Slangmaat |            |               | Perskoppelingen ET |            |           |          | kaliber |
|---------|-----------|------------|---------------|--------------------|------------|-----------|----------|---------|
|         | DN        | Inch       | Dash          | Pershuls           | Ø Persmaat | 700 enkel | 700 twin |         |
|         | Huls      | mm (- 0,2) | code          | code               |            |           |          |         |
| 5       | 3/16"     | -03        |               |                    |            |           |          |         |
| 6       | 1/4"      | -04        | ET04-0412 RVS | 16,6               | 0412       | 1412      |          | SXC821  |
| 8       | 5/16"     | -05        |               |                    |            |           |          |         |
| 10      | 3/8"      | -06        | ET06-0414 RVS | 22,8               | 0414       |           |          | SXC841  |
| 12      | 1/2"      | -08        | ET08-0405 RVS | 28,5               | 0405       |           |          | SCX851  |

| Meetpunt | Slangmaat |            |            | Perskoppelingen meetpunt |            |  |  | BOOR |
|----------|-----------|------------|------------|--------------------------|------------|--|--|------|
|          | DN        | Inch       | Dash       | Pershuls                 | Ø Persmaat |  |  |      |
|          | Huls      | mm (- 0,2) |            |                          |            |  |  |      |
| 2        | 5/64"     | 1          | BPMP01 RVS | 7,0                      |            |  |  | 1 mm |

# Persmaat tabel thermoplastische slang

|                 | Slangmaat |        |      | Perskoppelingen X |            |         |      |      | kaliber |  | Slangmaat |      |      | Perskoppelingen X |            |      |      |      | kaliber |
|-----------------|-----------|--------|------|-------------------|------------|---------|------|------|---------|--|-----------|------|------|-------------------|------------|------|------|------|---------|
|                 |           |        |      | Pershuls          | Ø Persmaat |         |      |      |         |  |           |      |      |                   |            |      |      |      |         |
|                 | DN        | Inch   | Dash | Huls              | mm (- 0,2) | code    | code | code |         |  | DN        | Inch | Dash | Huls              | mm (- 0,2) | code | code | code |         |
| PTFE enkel glad | 5         | 3/16"  | -03  | X-04 PTFE RVS     | 11,5       | EFH1-03 |      |      |         |  |           |      |      |                   |            |      |      | PNP  | PNP03   |
|                 | 6         | 1/4"   | -04  | X-04 PTFE RVS     | 13,0       | EFH1-04 |      |      |         |  |           |      |      |                   |            |      |      | PNP  | PNP04   |
|                 | 8         | 5/16"  | -05  | X-05 PTFE RVS     | 13,8       | EFH1-05 |      |      |         |  |           |      |      |                   |            |      |      | PNP  | PNP05   |
|                 | 10        | 3/8"   | -06  | X-06 PTFE RVS     | 15,5       | EFH1-06 |      |      |         |  |           |      |      |                   |            |      |      | PNP  | PNP06   |
|                 | 12        | 1/2"   | -08  | X-08 PTFE RVS     | 20,5       | EFH1-08 |      |      |         |  |           |      |      |                   |            |      |      | PNP  | PNP08   |
|                 | 16        | 5/8"   | -10  | X-10 PTFE RVS     | 23,5       | EFH1-10 |      |      |         |  |           |      |      |                   |            |      |      | PNP  | PNP10   |
|                 | 19        | 3/4"   | -12  | X-12 PTFE RVS     | 27,0       | EFH1-12 |      |      |         |  |           |      |      |                   |            |      |      | PNP  | PNP12   |
|                 | 25        | 1"     | -16  | X-16 PTFE RVS     | 34,0       | EFH1-16 |      |      |         |  |           |      |      |                   |            |      |      | PNP  | PNP16   |
| PTFE GEGOLFD    | 6         | 1/4"   | -04  | X04K RVS          | 12,2       |         |      |      |         |  |           |      |      |                   |            |      |      | PNP  | PNP04   |
|                 | 8         | 5/16"  | -05  | X05K RVS          | 14,0       |         |      |      |         |  |           |      |      |                   |            |      |      | PNP  | PNP05   |
|                 | 10        | 3/8"   | -06  | X06K RVS          | 16,8       |         |      |      |         |  |           |      |      |                   |            |      |      | PNP  | PNP06   |
|                 | 12        | 1/2"   | -08  | X08K RVS          | 20,2       |         |      |      |         |  |           |      |      |                   |            |      |      | PNP  | PNP08   |
|                 | 16        | 5/8"   | -10  | X10K RVS          | 24,0       |         |      |      |         |  |           |      |      |                   |            |      |      | PNP  | PNP10   |
|                 | 19        | 3/4"   | -12  | X12K RVS          | 26,3       |         |      |      |         |  |           |      |      |                   |            |      |      | PNP  | PNP12   |
|                 | 25        | 1"     | -16  | X16K RVS          | 34,0       |         |      |      |         |  |           |      |      |                   |            |      |      | PNP  | PNP16   |
|                 | 32        | 1 1/4" | -20  | X20K RVS          | 39         |         |      |      |         |  |           |      |      |                   |            |      |      | PNP  | PNP20   |
|                 | 38        | 1 1/2" | -24  | X24K RVS          | 48,2       |         |      |      |         |  |           |      |      |                   |            |      |      | PNP  | PNP24   |
|                 | 51        | 2"     | -32  | X32K RVS          | 60,2       |         |      |      |         |  |           |      |      |                   |            |      |      | PNP  | PNP32   |